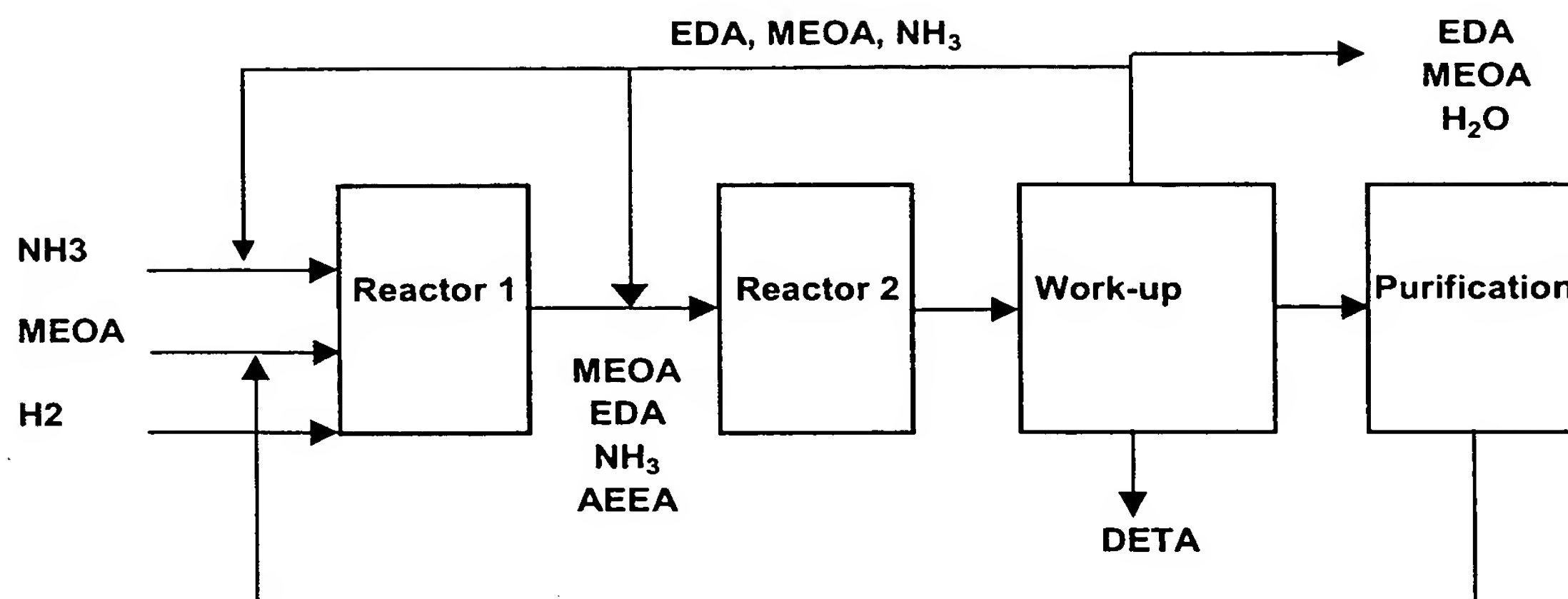


Annex 1

Figure 1

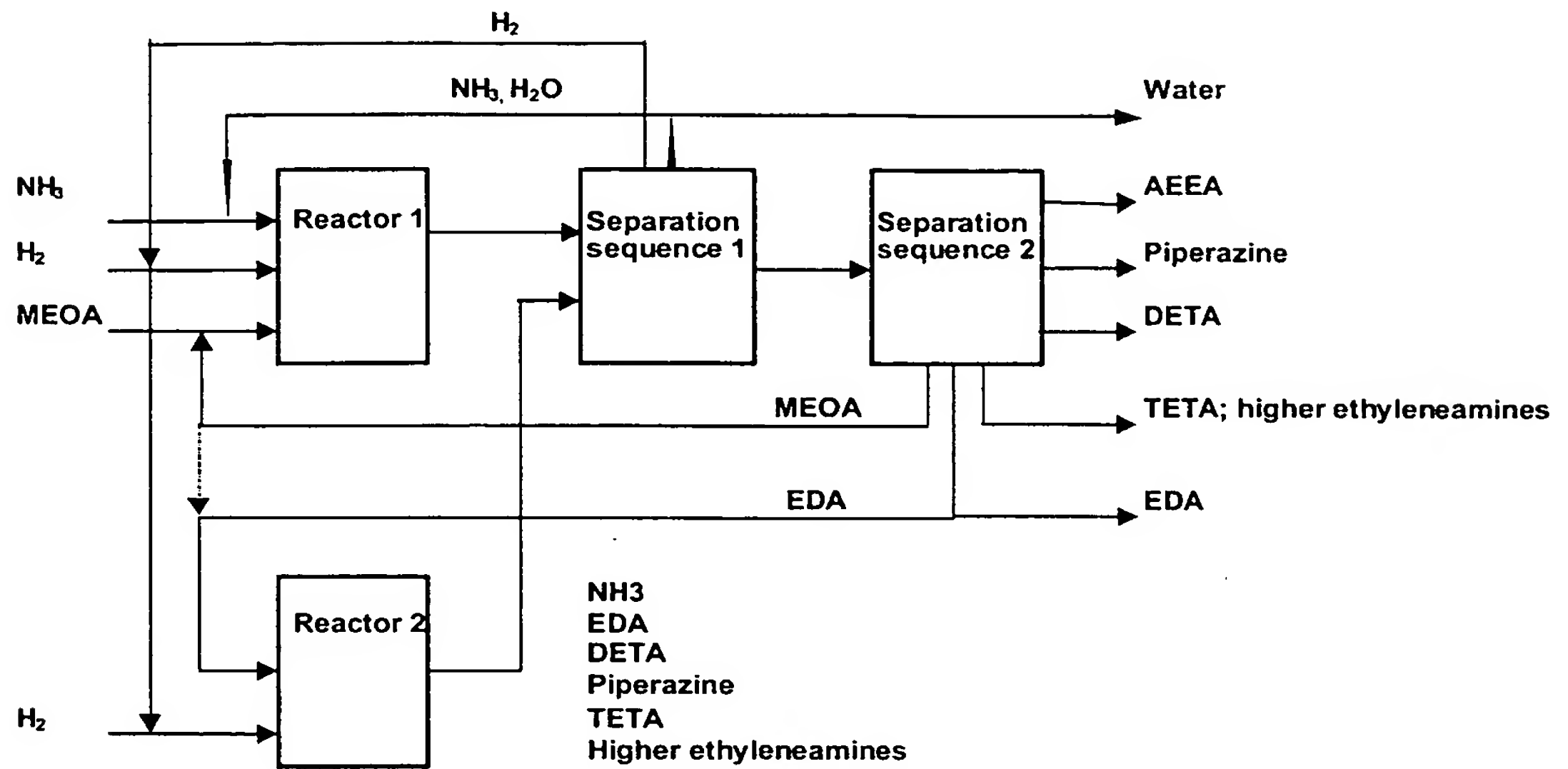
5 Process sketch according to EP-A2-197 611



## Annex 2

Figure 2

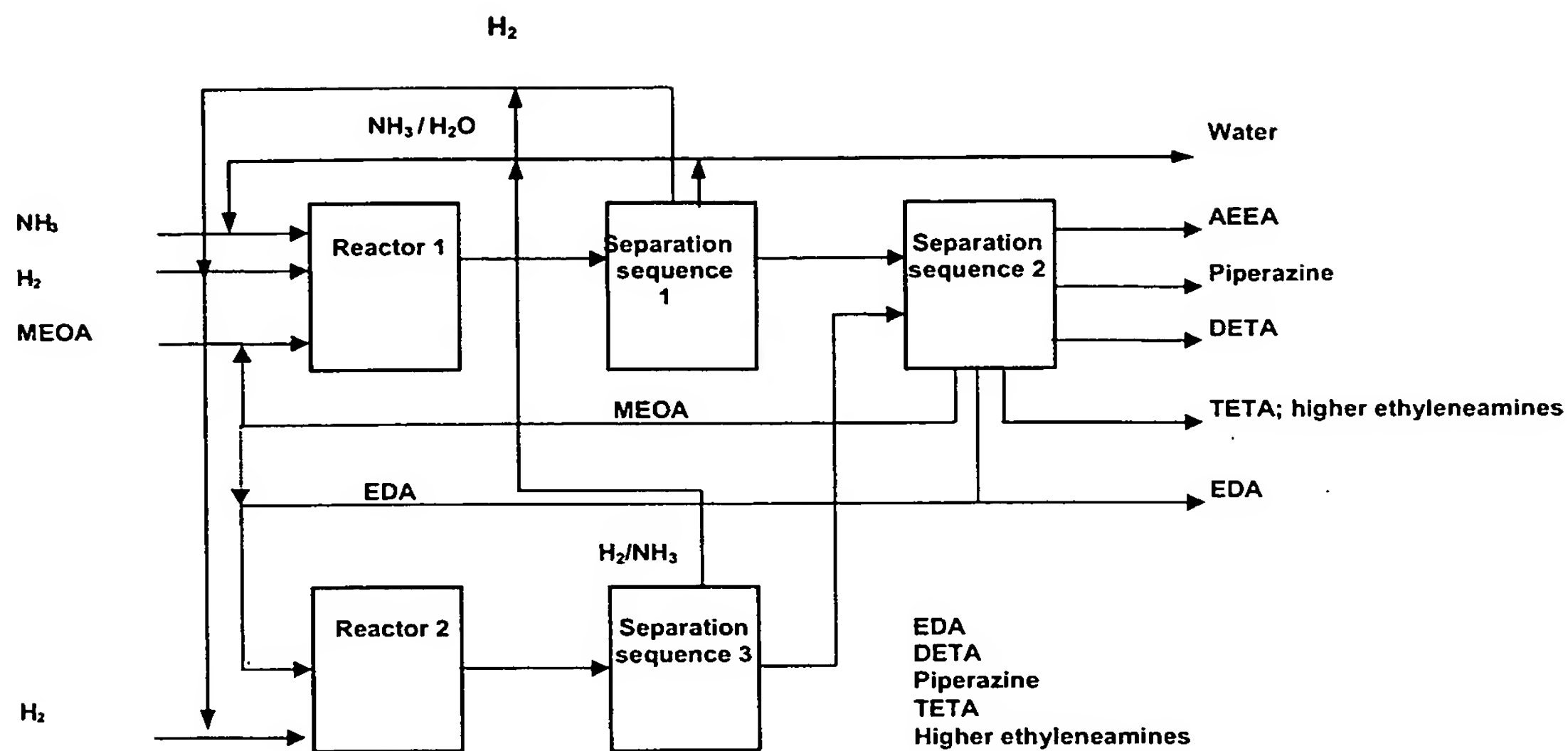
5 "Variant 1" of the process according to the invention



Annex 3

Figure 3

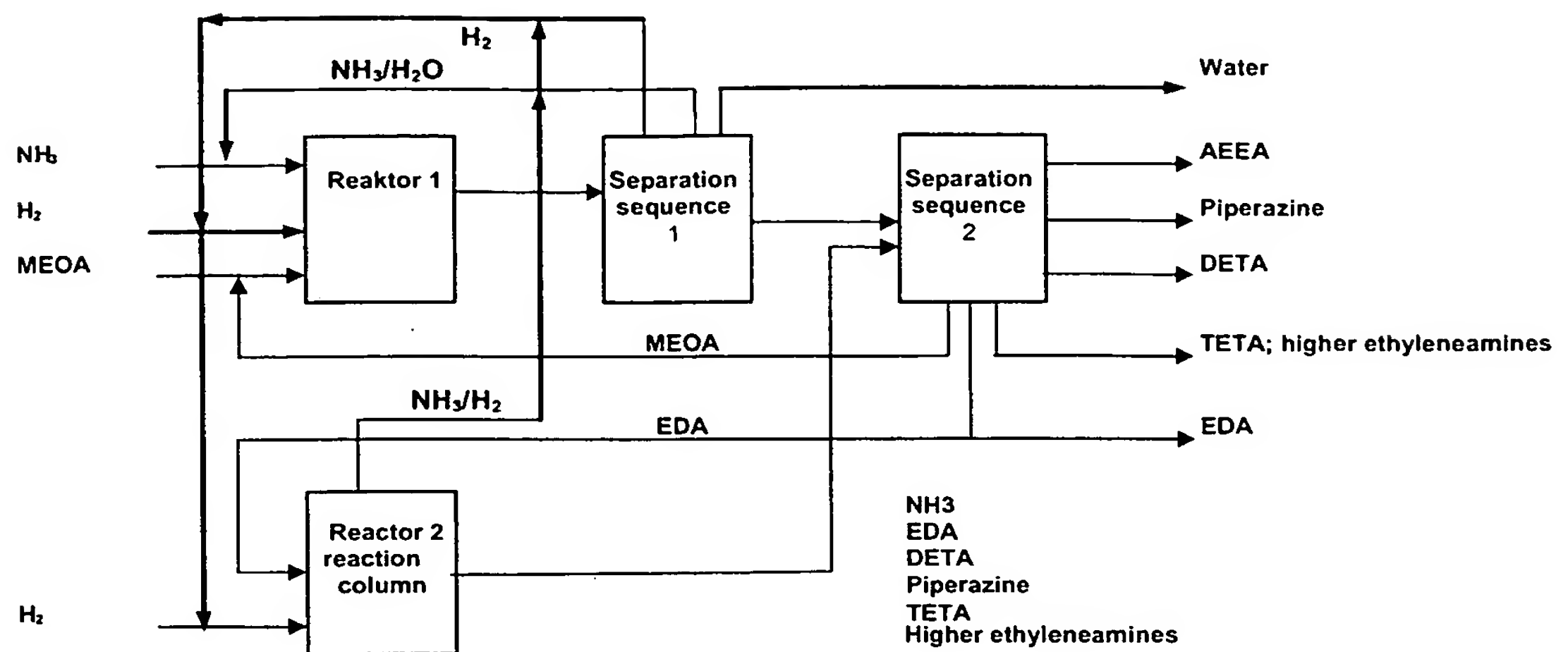
5 "Variant 2" of the process according to the invention



## Annex 4

Figure 4

- 5 "Variant 3" of the process according to the invention (reactor 2 is a reaction column)



Annex 5

Figure 5

5 Reaction column for reacting EDA to give DETA

